

RIFLE SIGHTS

Read Before Installing Sights

SERIES 100 ADJUSTABLE SIGHT SYSTEM-INSTALLATION INSTRUCTIONS

MAKE SURE RIFLE IS UNLOADED BEFORE INSTALLING SIGHT.

Tools Needed: Vise, padded jaw
 Small hammer
 6" mill file
 Soft plastic or aluminum punch
 Center punch.

REAR SIGHT INSTALLATION

1. Clamp the rifle barrel in the vise, using padded jaws. It's best to clamp barrel as close as possible to the dovetail. This prevents the barrel from springing when the sight is tapped into place.
2. Remove the existing sight by tapping it out from right to left.
3. Clean dovetail, removing any burrs.
4. Try the new Millett sight in the dovetail. If it will not go into the dovetail with firm pressure or tapping, it will be necessary to file or stone a small amount from the bottom of the sight dovetail until it will fit into the barrel dovetail by tapping.
NOTE: If sight is loose in dovetail, it can be tightened by making a row of punch marks in the bottom of the barrel dovetail with a center punch.
5. Center the sight in the dovetail and tighten the locking screw's firmly.

FRONT SIGHT INSTALLATION

1. Clamp barrel in vise near dovetail. Remove existing sight by tapping it out from right to left. or use front sight pusher.
2. Clean dovetail. Remove any burrs.
3. Tap or push new Millett sight into the dovetail. Use the same procedures for installing the interchangeable front sight base.

See Front Sight Chart to determine the correct front sight height.

NOTE: It is best to sight in iron sights at 25 yards first, then proceed to 50, 100, etc.

FRONT SIGHT CHART	
HEIGHT	MAKE & MODEL
540	Ruger 44 Carbine #3. 375
540	Martin 336, 375
540	Winchester 94 Trapper
540	Browning. BLR 22
500	Winchester 77. 94 Carbine
500	Remington 740-760 700 Old Model with Dovetail
500	Ruger 10/22
460	Martin 44. 88-89 39 A-M
460	Remington 121, 241 510-513T
460	Savage 110. 170. 99T-E-C
430	Savage 340 Old Model. 99 Old Model
400	Winchester 88. 70 pre 1964. 94 pre 1964, 71 pre 1964
400	Marlin 780 22 LR 1894-1895
400	Browning Bar 22
400	Savage 340
343	Winchester 9422
343	Use with Interchangeable Base to make 500 height

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