

## RUGER & COLT REVOLVER FRONT SIGHT INSTALLATION

MAKE SURE FIREARM IS UNLOADED BEFORE INSTALLING SIGHTS

Tools Required: Vise, padded jaws  
Small hammer 1/16" pin punch  
Power hand drill or drill press  
1/16" drill bit  
"C" clamp or parallel clamp  
Flat jeweler's file

### INSTALLATION INSTRUCTIONS

1. Clamp revolver in vise, using padded jaws.
2. Tap the retaining pins out of sight base. Remove factory front sight.
3. Insert Millett front sight into the base, gently tapping into place with wood or plastic block. If sight will not tap in, remove a small amount of metal with a file from the sides of sight in the area that is covered by the sight slot. Sight must bottom out in sight base.  
Some Ruger revolver front sights will need to be staked-in with a center punch in addition to the pinning, because of a loose factory installation. This can be done by using a center punch to pean one side of the base of the sight blade below where it fits into the slot.
4. Place clamp over Millett front sight and barrel. Use paper or masking tape to pad clamp so that barrel or sight is not scratched.
5. Drill holes with 1/16" drill. Make sure drill is in straight line with holes in the front sight mounting base. Drill all the way through the sight. Use the existing mounting holes as a guide.
6. Deburr holes. Place pins in mounting holes and tap in. Center up pins on both sides of front sight.
7. Touch up with cold blue, if necessary.

### RUGER SECURITY SIX

The Ruger Security Six was manufactured with two different styles of front sights. All Security Sixes produced prior to Feb. 1981 with serial number 157-14152 and earlier will use the old style front. All guns manufactured after Feb. 1981 with higher serial numbers will require the new style front sights.