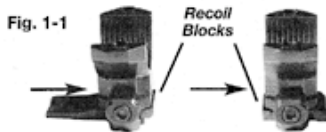


INSTALLATION INSTRUCTIONS FOR SAKO RINGS

1. Install lower rings on rifle, making sure the "recoil block" for each ring is pushed as far forward as possible. See Fig. 1-1. Make certain that both recoil blocks are in contact with the receiver.



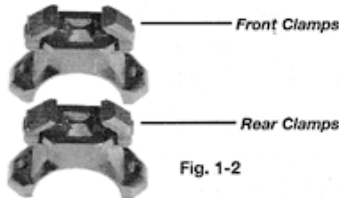
NOTE: Be sure the front and rear ring/clamp assemblies are each in their correct location; rear clamps are wider at the bottom than front clamps. See Fig. 1-2.

RING HEIGHT

LOW-.413

MED-.533

HIGH-.663



2. Tighten clamp screws finger tight only; check to see that the rings are centered and the clamps are clamping equally on both sides. See Fig. 2.



3. Position your scope in the lower ring halves. A slight twist of the lower ring(s) may be required to insure that the scope is fully seated at the bottom of both rings.
4. Install the upper scope ring halves finger tight only, check to make sure the recoil blocks are still pushed fully forward and making contact with the thrust surfaces of the receiver.
5. Position your scope so the cross hairs are in proper alignment with the rifle and the eyepiece is at the correct distance for your personal eye relief. After you make any necessary adjustments, once again check the contact between the recoil blocks and the receiver - be sure there is no gap.
6. Tighten the clamp screws equally to 30-inch-pounds. Do not over tighten.
7. Tighten the top ring screws to 30 inch-pounds, maintaining an equal gap on both sides between top and bottom ring halves.
8. Make one final check to be sure that the lower ring and recoil block assemblies are snug against the receiver, as far forward as possible.

CAUTION

As you adjust the position of the scope or while you tighten the screws, the entire scope and mounts unit may have a tendency to work itself backwards and lose contact with the receiver. If this is allowed to happen without being corrected, when the gun is fired, the recoil could force the entire mounting system forward. When that happens, the tapered ways on the receiver will wedge the clamps outward and can damage the clamps and screws in the process.

ALWAYS BE SURE THE RECOIL BLOCKS ARE MAKING FULL CONTACT WITH THE RECEIVER BEFORE FIRING YOUR RIFLE.

A NOTE ON WINDAGE ADJUSTMENT

If, when zeroing in, your scope lacks enough internal windage adjustment, you can adjust windage externally by loosening a clamp screw on one side and tightening the clamp screw on the opposite side. After making such an adjustment, make certain all screws are tight to 30 inch-pounds and that the recoil blocks are fully contacting the receiver before firing the gun.

PM0024