

SERIES 100 ADJUSTABLE SIGHT SYSTEM INSTALLATION INSTRUCTIONS

SMITH & WESSON 469- ALSO FITS 439-59, 639-59, 645 FIXED SIGHT GUNS

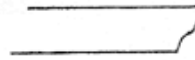
CHECK TO BE SURE THE FIREARM IS UNLOADED!

NOTE: IT IS NECESSARY TO INSTALL THE FRONT SIGHT ON THESE GUNS
WITH THE DUAL CRIMP SYSTEM.

TO INSTALL THE REAR SIGHT:

1. Remove the factory rear sight by tapping it out of the dovetail from left to right.
2. Clean up any burrs left on the dovetail.
3. We recommend that you shape a punch to the drawing 1. This will make installation easier and prevent damage to the sight. If possible, use a soft material such as aluminum or hard plastic.
4. By hand, push the sight into the dovetail—it should go at least 1/4 of the way in to the dovetail with hand pressure; if not, remove a small amount of metal from the bottom of the sight dovetail using a file or emery paper until the sight goes into the dovetail half way.
5. Tap sight into dovetail using shaped punch until it is centered. Tighten set screws.

For best results
form punch to this shape.



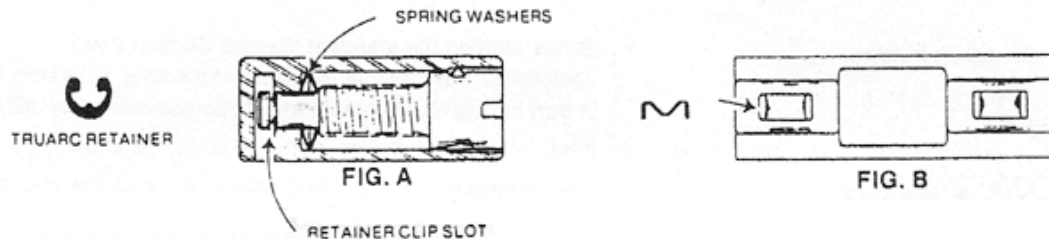
Drawing #1

SIGHT ADJUSTING TOOL

For best results in making sight adjustments, use a Millett sight tool.

SIGHT BLADE INSTALLATION INSTRUCTIONS

1. Turn the windage screw clockwise until the sight blade is adjusted all the way to the right. This will relieve the spring tension on the lock ring for easy removal.
2. Remove the Truarc retainer with a pointed tool to disengage Truarc ring from the windage screw assembly. (See Fig. A)
3. Unscrew the windage screw counterclockwise until the blade can be freely removed. Be careful not to lose the M-springs between the blade and the body or the spring washers that are in the windage screw slot (see Figs. A & B).



4. Now insert the new blade. Be sure to use a drop of oil in the threads and working surfaces.
5. Insert the windage screw and turn clockwise until the sight blade is adjusted all the way to the right so that the retainer clip slot in the windage screw is fully exposed (see Fig. A).
6. Insert the Truarc retainer (it should go in with a snap). Then turn the windage screw counterclockwise until the blade is centered on the body. Now you are ready to install the sight on the gun.

For technical assistance on sight installations, call Millett Sights at (714) 842-5575 or (714) 847-5245.